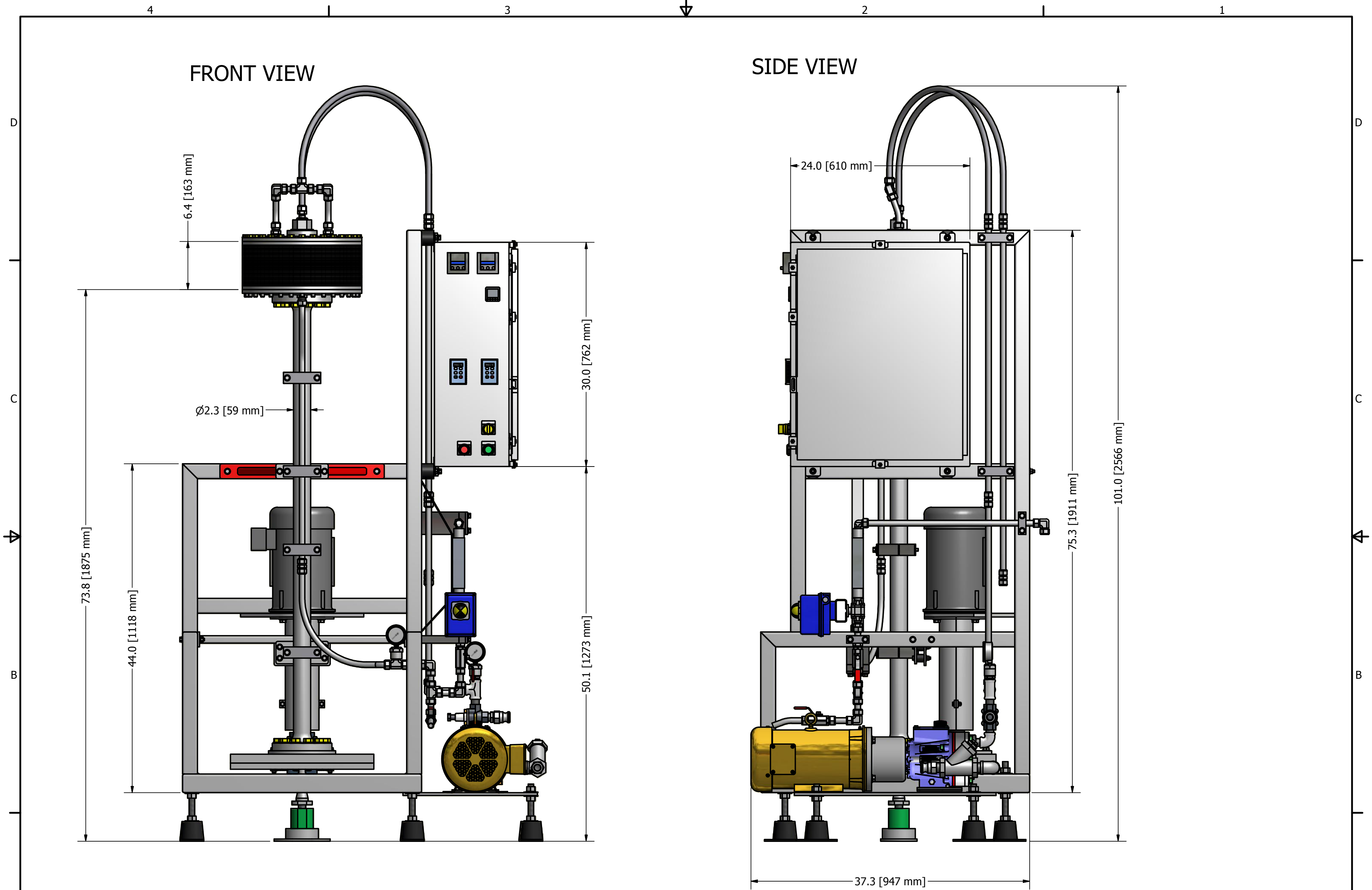


Confidential
Material

Tolerance Unless Otherwise Indicated $x/x = +/- 1/16"$ $.x = +/- .100$ $.xx = +/- .030$ $.xxx = +/- .005$ $x/4 = +/- .30$	Revision	NEW LOGIC P-50 System P&ID Sheet One Scale: 1:18 P50-010	A
		9/10/13 M Ayers	

FRONT VIEW

SIDE VIEW



NOTES:

1. New Logic Research confidential material.
2. All dimensions are shown in inches [mm]& for references only.
3. Slight differences between drawings and actual system might be attributed to New Logic Research continuously evolving and improving its technology.

Series P50 VSEP System (60 Hz)



Pilot Testing

VSEP P-50 Machine Specifications 12/02/2013

Current operating Manual: P-50 Version 4.0

Operating Conditions:

Equipment Rating: Nema 4, Indoor-Outdoor protected from sunlight and rain.
Operating Ambient Temperature Limits: 0-40°C
Storage Temperature: 0-40°C
Relative Humidity: 90% or less, non-condensing
Elevation: 3300 ft. (1006 M), without derating.

Filter Pack:

Membrane Area: 50 sq. ft.
Hold Up Volume: Approx. 2.4 Gallons (9 liters)
Maximum Operating pressure: 600 psi (1000psi option available with system modifications)
Maximum Shear Rate: 150,000 Inverse Seconds
Wetted Materials: 316 Stainless Steel, EPDM or Viton

Vibration System:

Drive Bearings: MORSE SEALMASTER RFB 108TF
Vibration Motor: BALDOR Spec: 36A002S042G3, 5HP 3450RPM/60Hz, 460 VAC 3 phase
Vibration Motor Control: AC Tech (ESV402N02TXB)

Feed System:

Pump: HYDRA-CELL D10EKSGSNHMB: 8 GPM @ 1725 RPM
Motor: BALDOR CEM3615T, 5HP 1750 RPM, 460 VAC 3 phase
Pump Bypass Valve: WANNER C22AABBSSEF (Custom material available upon request)

Instruments:

Pressure Gauges: 1 on Process Outlet and 1 on Process Inlet WIKA 233.54
Flow Meter (Acrylic Tube Indicator): COLE-PARMER Model 32445-58
Timers: ATC Long Range Model 365 Timer
Control Valve at Process Outlet: FloTite 310SSFFFL15- 1/2"
Actuator: Indelac R Series Nema 4 Model R4BF03-2

Electrical Power Requirements: Standard Unit (With a 3HP Feed Pump Motor)

(Note: A 5HP Pump can be used but generally does not operate at more than 3 HP in this System)

Standard Voltage: 480 VAC 3 phase 'wye' Power
Normal Full Load Operating Current: 12.6 amps
Power Cord: 8 Ft long with a NEMA L15-30P plug
Required Receptacle: NEMA L15-30, 30 amp circuit recommended

System Size and Weight:

Overall Dimensions: 48" w x 36" d x 81" h
System Weight: 900lbs. (336 kg) approximate

***Custom systems (CSA, CE, Class I Div II, AS3000, etc...) are available on request**

Utility Summary							New Logic Research			
VSEP System										
CLEANING WATER CONSUMPTION										
(Use Hot Water for cleaning water >300 uS/cm)										
	# /Day		Temp degC		Gallons/Day		GPM		M3/hr	
VSEP										
Cleanings	1		50-60		80		0.06		0.0126	
Intermittent need of additional cleaning or flush of filter pack	0.25		50-60		100		0.07		0.0158	
System Water Totals							System Totals		0.13	0.0284
VSEP Supply Water at 50-60degC and ~7gpm										
VSEP Supply water at 20 psi to open CIP tank										
ELECTRICAL CONSUMPTION										
Based on 480VAC, 3 phase, 60hz Input										
FLA = Full Load Amps = Full Load Drive Output x 1.15x										
RLA = Running Load Amps = FLA x .65x										
VSEP 240 VAC Motors										
	# Motors	HP /ea	kW /ea	Amps /ea	FLA /ea	RLA /ea	Total kW	Total FLA	Total RLA	
VSEP Drive Motor	1	3	2.3	8.8	10.1	6.6	2.3	10.1	6.6	
VSEP Feed Pump	1	5	3.8	15.0	17.3	11.2	3.8	17.3	11.2	
Totals	2						6.1	27.4	17.8	
<p>Note: These are estimates only based on very preliminary data. These calculations are subject to change and do not include equipment offskid of VSEP system</p>										